# Aquafax



Inboard

**Hydraulic steering** system for a boat with an inboard engine with a maximum **111kgm (9652lbs.in.)** rudder torque

(System 4 - turns lock to lock = 6.5)

You will need the following:

- 1 x Inboard cylinder
- 1 x Helm pump
- 1 x 3/8" OD nylon tube at the required length
- 2 x litres of hydraulic oil
- 1 x Steering wheel

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System 4 (Turns lock to lock = 6.5)

#### **Inboard Cylinder**



Model	4-48034 (UC215-I)
Material	Aluminium
Volume	215cc - 13.12 cu.in.
Torque	111kgm - 9652lbs.in
<b>Output Force</b>	682kg - 1503lbs
ID	40mm 1.57"
Stoke	228mm - 9"
Fittings	For 3/8" nylon tube or
	outboard hose kits

#### **WARNING**

For system requirement the rudder torque must be calculated using the formula on the Rudder **Torque Calculation Information Sheet this will** indicate which system number you require.

#### 3/8" OD Nylon Tube



4-47070 Sold per metre

**Alternative Outboard Hydraulic Hose Kits** 



Hose kits are sold as pairs of hoses in increments of 0.50m from 0.50m to 9.00m

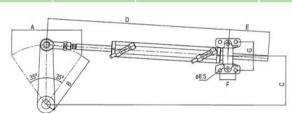
<b>4-47027</b> = 0.50m	<b>4-47036</b> = 5.00m
<b>4-47028</b> = 1.00m	<b>4-47037</b> = 5.50m
<b>4-47029</b> = 1.50m	<b>4-47038</b> = 6.00m
<b>4-47030</b> = 2.00m	<b>4-47039</b> = 6.50m
<b>4-47031</b> = 2.50m	<b>4-47040</b> = 7.00m
<b>4-47032</b> = 3.00m	<b>4-47041</b> = 7.50m
<b>4-47033</b> = 3.50m	<b>4-47042</b> = 8.00m
<b>4-47034</b> = 4.00m	<b>4-47043</b> = 8.50m
<b>4-47035</b> = 4.50m	<b>4-47044</b> = 9.00m

## **Application Guide**

Max Boat Length	Hull Type	No. of Engines	o. of Engines Max Torque	
13.4m (44ft)	Planing	1	Up to 111kgm 9652 lbs. in.	System 4 or 5
15.2m (50ft)	Planing	2	Up to 111kgm 9652 lbs. in.	System 5
11.6m (38ft)	Displacement	2	Up to 111kgm 9652 lbs. in.	System 4 or 5
13.4m (44ft)	Displacement	2	Up to 111kgm 9652 lbs. in.	System 5

Hvdraulic Oil

Α	228mm	-	9"
В	199mm	-	7.8"
C	163mm	-	6.4"
D	587mm	-	22.9"
Е	132.5mm	-	5.2"
F	40mm	-	1.6"
G	105mm	-	4.1"



### Helm Pump

4-48010



Displacement = 33cc 7 pistons

Various styles of steering wheels are available. please see the full Aquafax range.

**Steering Wheel** 

4-VM24

4-47067 x 2

FOR GENERAL REFERENCE ONLY

26.05.09